

LOCK OUT. TRY OUT. THEN WORK.

Isolation is a life-saving control. One person, one lock, one key.

1 lock, 1 key

per person. Nobody else can remove it



1

IDENTIFY

Know every energy source: electrical, hydraulic, pneumatic, mechanical, thermal, chemical, gravity and stored energy.

2

NOTIFY AND SHUT DOWN

Tell everyone affected, then stop the machine using its normal operating controls.

3

ISOLATE

Open the isolator, close the valve, disconnect at source. Never rely on a control switch or emergency stop.

4

LOCK AND TAG

Apply your own personal lock and a tag with your name, date and reason. Keep the only key on you.

5

RELEASE STORED ENERGY

Bleed pressure, block or lower raised parts, discharge capacitors, let hot surfaces cool.

6

TRY OUT

Attempt to start. Test for zero energy with a proven meter. Return controls to OFF. Only now does work begin.

Never trust an OFF switch alone. Only the person who applied a lock removes it.

**EVERYONE
GOES HOME SAFE**

**WORK
SMART**

**NO ISOLATION.
NO WORK.**

Return to service: check the area is clear and guards are back, notify affected people, then remove your own lock. Another person may remove it only under the site's documented lock-removal procedure. Legal basis: OHS Act section 8(2)(b) and (e); General Machinery Regulations, 1988; Electrical Machinery Regulations, 2011.

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